



VCM 200 Series Cutting Machine

Package Description #1:

- Cutting Machine
- MT 210A Torch & Torch Rack
- Hoses & Fittings (For 2 hose operation)
- 32 Pitch pinion torch holder
- 3 Hose manifold block



Package Description #2:

- Cutting Machine
- Hoses & Fittings (For 2 hose operation)
- 32 Pitch pinion torch holder
- 3 Hose manifold block

VCM 200 Portable Cutting Machine

The versatile VCM-200 is a precision, tractor-type machine that can be used on its own track for straight line cutting and a variety of welding operations. Off track and with a radius rod assembly, the VCM 200 can be used for circle cutting.

VCM 200 Features

- Large thumb screws for hand tight adjustments.
- Dual drive controls & direct speed readout.
- Cone disc drive.
- Constant speed AC induction motor located on the side opposite the torch for cooler, more efficient operation.
- Counter-balanced design allows torch racking distance up to 18" from the machine.
- Speed constant over wide range of temperatures.
- Torch holder designed for 1-3/8"/35mm barrel diameter torches.

Specifications

Cutting Capacities

- Length increments of 72"/1.83m (Track length)
- Circle diameters 4"/100mm to 96"/2.44m

Speed Range

- 1"/25.2mm to 60"/1.52m/Minute

Dimensions

- Length - 14.25"/359mm
- Width - 11"/277mm (Machine Only)
28.5"/718mm (Machine & Torch Holder)
- Height - 11.5"/289mm (Top of Torch Holder)
5.5"/138mm (Top of machine)

Weight

- Machine - 47.0 lbs./21kg

VCM 200 HS (High Speed)

Has all the convenience and portability features of the standard VCM-200 machine, plus a speed range of 5"/13cm to 120"/305cm / Minute. The VCM-200HS has a flat mounting deck.

VCM 200 HT (High Temperature)

Same convenience, portability features and speed of the VCM-200 (Max. temp. 300° F), plus the addition of a heat shield.

VCM200 SERIES ORDERING INFORMATION

Model	Part No.	Speed Range/Minute	Pkg. Includes
VCM 200	0200-0220	1"/25.2mm to 60"/1.52mm	See Package Description #1
VCM 200HS	0200-0224	(High Speed) 5"/13cm to 120"/305cm	See Package Description #1
VCM 200HT*	0200-0240	1"/25.2mm to 60"/1.52mm	See Package Description #1
VCM 201	0200-0221	1"/25.2mm to 60"/1.52mm	See Package Description #2
VCM 201HS	0200-0225	(High Speed) 5"/13cm to 120"/305cm/	See Package Description #2
VCM 201HT*	0200-0241	1"/25.2mm to 60"/1.52mm	See Package Description #2

* Models VCM-200HT, VCM-201HT, Include Heat Shield

Export Models available with 220AC to 110 AC step down transformer. Standard Machine 110AC (Call Victor® for details).

ACCESSORY ORDERING INFORMATION

Part Number	Description
0212-0018	12 foot track section for line cutting
0212-0019	9 foot track section for line cutting
0212-0005	6 foot track section for line cutting
0252-0040	Radius rod for circle cutting
0253-0042	100 inch radius rod for circle cutting
0252-0136	Dual torch mount assembly
0252-0103	Heat Shield

For Machine Torches: see Section C, pages 79-81.