

Red-D-Arc Welderentals is North America's leading provider of rental welding products and services, with over 40,000 units in a fleet that includes welders, welding positioners and other welding-related equipment, for almost any type of welding process and application.

EXtreme360 Inverter Welder

350 AMPS AT 60% DUTY-CYCLE OUTPUT STICK, MIG, TIG, FLUX-CORED PROCESSES **EXTREME-DUTY SPECIFICATIONS**

4PAK, 8PAK MULTIOPERATOR SYSTEMS







1-866-733-3272 **Rental Centers Across North America**



EXtreme360 Inverter Welder CC/CV

Processes

Stick, MIG, TIG, Flux-Cored, Air Carbon Arc Cutting and Gouging, with Optional Pulsed MIG and Optional Pulsed TIG

Description

350 amp at 60% duty cycle, constant current/constant voltage, DC inverter welder. Standard features include Auto-Line, Ammeter and Voltmeter, adjustable Arc Control, full Remote Control capability and Extreme-Duty construction.

Voltage Input

Individual Units: Auto-Line Power Management Technology allows for operation with any type of primary power from 208 to 575 VAC, single- or three-phase, 50 or 60 hertz, with no manual linking required - ideal for dirty or unreliable input power. 4Pak and 8Pak Multioperator units include DP120 Panels and operate with 460/575/3/60 input power.

Features

CC/CV welding processes with full remote-control capability Auto Remote Sense enables unit to automatically use remote control if connected to remote control receptacle Potentiometer-type remote control Exceptional electrical efficiency (87.24% efficiency at 400A) Power factor of .95 enables smaller fuses/breakers and primary wiring

Selectable Low-OCV Stick mode reduces open circuit voltage to nearly 15 volts when welding power source is not in use Extreme-Duty environmental protection with ultra-tough, poly carbonate-blended control panel cover

Tweco style output terminals

Wind Tunnel Technology protects electrical components and PC boards from contamination

Line Voltage Compensation keeps welding output constant with power variations of +/- 10%

CSA certified to both U.S. and Canadian Standards for welding equipment

Optional 115 VAC auxiliary power

Optional gas solenoid for TIG welding

Specifications

Input Power	Rated Output	Voltage Range	Amperage Range	Max. Ope	n- Amps	Amps Input at Rated Load Output, 60 Hz						
	at 60% Duty Cyc	cle in CV Mode	in CC Mode	Circuit Vo	ltage 208 V	230 V	400 V	460 V	575 V	KVA	ĸw	
Three-Phase	350 A at 34 VDC	10 - 38 V	5 - 425 A	75 VDC	40.4	36.1	20.6	17.8	14.1	14.2	13.6	
Single-Phase	300 A at 32 VDC	10 - 38 V	5 - 425 A	75 VDC	60.8	54.6	29.7	24.5	19.9	11.7	11.2	
WEIGHTS	lb (kg)	DIMENSIONS	H x W x D inches (mm)		INPUT POWER	Volts/Phase/Hertz						
EXtreme360 80 (36.3) EX		EXtreme360	17 (432) x 12.5 (318) x 24 (610)		EXtreme360	208-575/1/3/50/60						
EXtreme360 4Pa	EXtreme360 4Pak 700 (320) EXtreme		54.5 (1384) x 31.5 (800) x 32 (813)		EXtreme360 4Pa	treme360 4Pak 460/575/3/50/60						
EXtreme360 8Pak 1400 (640) EX		EXtreme360 8Pak	54.5 (1384) x 63 (1600) x 32 (813)		EXtreme360 8Pa	360 8Pak 460/575/3/50/60						

Control Panel



Auto-Line Voltage Input

Allows for operation with any type of primary power from 208 to 575 VAC, single- or three-phase, 50 or 60 hertz, with no manual linking required



North America's Largest Fleet of Welding and Positioning Equipment