

MAGNUM[®] PRO 250LX

VERSATILITY WITHOUT HASSLE



Shown:
Magnum PRO 250LX
(K3570-2)

The Magnum PRO 250LX spool gun partners longer-lasting Magnum PRO contact tips with a durable spool gun design, making it the most versatile accessory for the POWER MIG[®] family.

- » **Magnum PRO Expendables** – Utilizes premium Magnum PRO expendables for extended contact tip life, increasing the amount of arc-on time.
- » **Connects Easily and Effectively** – Plugs directly into the POWER MIG 256 and POWER MIG 260 without the need for an additional adapter.
- » **Multi-Turn Wire Speed Adjustment** – Adjust wire speed remotely at the gun with fine resolution so there is no need to travel back to the power source.
- » **Tool-less Drive Roll Tension** – Large thumbscrew makes fine adjustment of drive roll pressure effortless. Set screw allows for coarser adjustment if needed for steel.

Processes »

MIG Aluminum, MIG Steel

Output »



Input »



Product Number »

K3570-2 Magnum PRO 250LX

What's Included »

- » KP2747-1A – Diffuser, Thread-on, Aluminum 550A
- » KP2743-1-62RA – Gas Nozzle Assembly, Aluminum, 5/8 in., Recessed
- » KP2745-364AT – Tapered Contact Tip, Aluminum, 3/64 in.
- » KP2518-2 – Drive Roll, Aluminum, .030/.035 – 3/64 in.
- » KP2879-5 – Barrel Liner, 180°
- » KP2773-1 – Insulator, 550A

EXPENDABLE PARTS

CONTACT TIPS

Wire Diameter	350A, Aluminum, Tapered	550A, Aluminum, Tapered	350A, Steel, Tapered
.025 in.	—	—	KP2744-025T, KP2744-025T-B100 ⁽¹⁾
.035 in.	KP2744-035AT	KP2745-035AT	KP2744-035T, KP2744-035T-B100 ⁽¹⁾
3/64 in.	KP2744-364AT, KP2744-364AT-B100 ⁽¹⁾	KP2745-364AT, KP2745-364AT-B100 ⁽¹⁾	—

⁽¹⁾Sold in quantity of 100

DIFFUSERS

Package Quantity	350A, Steel & Aluminum	550A, Aluminum
1	KP2746-1	KP2747-1A
25	KP2746-1-B25	KP2747-1A-B25

BARREL LINERS

Gun Tube Type	350A	550A
45° & 60°	KP2879-1	KP2879-4
180°	KP2879-2	KP2879-5

GUN TUBES

Description	Product Number
45° Gun Tube	KP3682-45
60° Gun Tube	KP3682-60
180° Gun Tube	KP3682-180

DRIVE ROLLS

Description	Product Number
.025-.035 in. Steel Drive Rolls	KP2518-1
.030-.035 in. and 3/64 in. Aluminum Drive Rolls	KP2518-2

INSULATORS

Package Quantity	350A	550A
1	KP2773-2	KP2773-1
25	KP2773-2-B25	KP2773-1-B25

NOZZLES

Package Quantity	350A, Steel & Aluminum, 1/8 Recess, 5/8 ID	550A, Aluminum, 1/8 Recess, 5/8 ID	550A Steel, 1/8 Recess, 5/8 ID
1	KP2742-1-62R	KP2743-1-62RA	KP2743-1-62R
25	KP2742-1-62R-B25	KP2743-1-62R-B25	KP2743-1-62R-B25

NOTE: More nozzle sizes available at www.lincolnelectric.com

RECOMMENDED ACCESSORIES



POWER MIG 256
Diamond Core Technology™ delivers a forgiving arc, and the digital meters display actual voltage.
Order K3068-1



POWER MIG 260
The POWER MIG 260 welding machine includes a 7 in. (177.8 mm) color display and Ready.Set.Weld® quick set up.
Order K3520-1

PRODUCT SPECIFICATIONS

Product Name	Product Number	Cable Length ft (m)	Wire Size Range in (mm)	Rated Output Current/ Duty Cycle	Net Wt. lbs (kg)
Magnum PRO 250LX	K3570-2	25 ft. (7.6)	.030-3/64 in. (0.8-1.2) Aluminum .025-.035 in. (0.6-0.9) Steel	280A @ 60% Duty Cycle (Mixed Gas) 200A @ 100% Duty Cycle (Mixed Gas)	3 (1.36)

For best welding results with Lincoln Electric equipment, always use Lincoln Electric consumables. Visit www.lincolnelectric.com for more detail.

CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.

The Lincoln Electric Company
22801 St. Clair Avenue · Cleveland, OH · 44117-1199 · U.S.A.
www.lincolnelectric.com