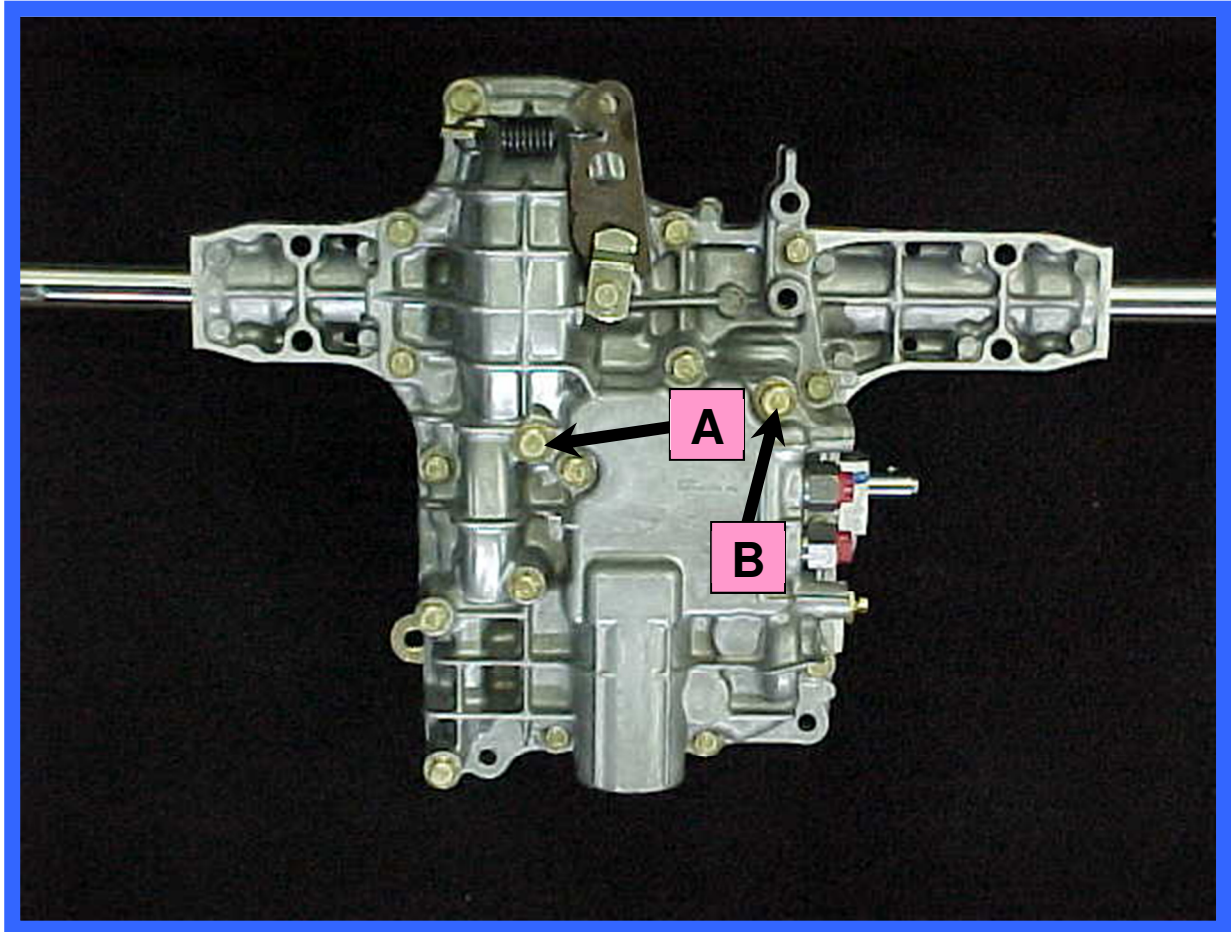


**Fig. #1 Drain Port Locations on Bottom Side of K62/K66 Transaxles.**



**Location A = Drains oil from Gear Chamber.**

**Location B = Drains oil from Hydrostatic Chamber.**

Remove bolts from drain ports shown above. Also, remove caps from plastic reservoir and plastic cap from housing of gear chamber to prevent air lock. (See Photo #2) **Note:** Oil will not flow from one chamber to the other.

Activate bypass valve to allow oil to drain from main hydrostatic circuit.

After oil is fully drained from transaxle housing, reinstall drain bolts, making sure that the seal washers are not damaged and in place against both bolt heads.

Refill transmission through both locations on top of K62/K66 housing. (See Fig. #2) The plastic elbow on fill port of hydro chamber will be attached to a remotely located expansion reservoir via a rubber tube. Fill the hydro chamber through port on top of OEM supplied reservoir and bring oil

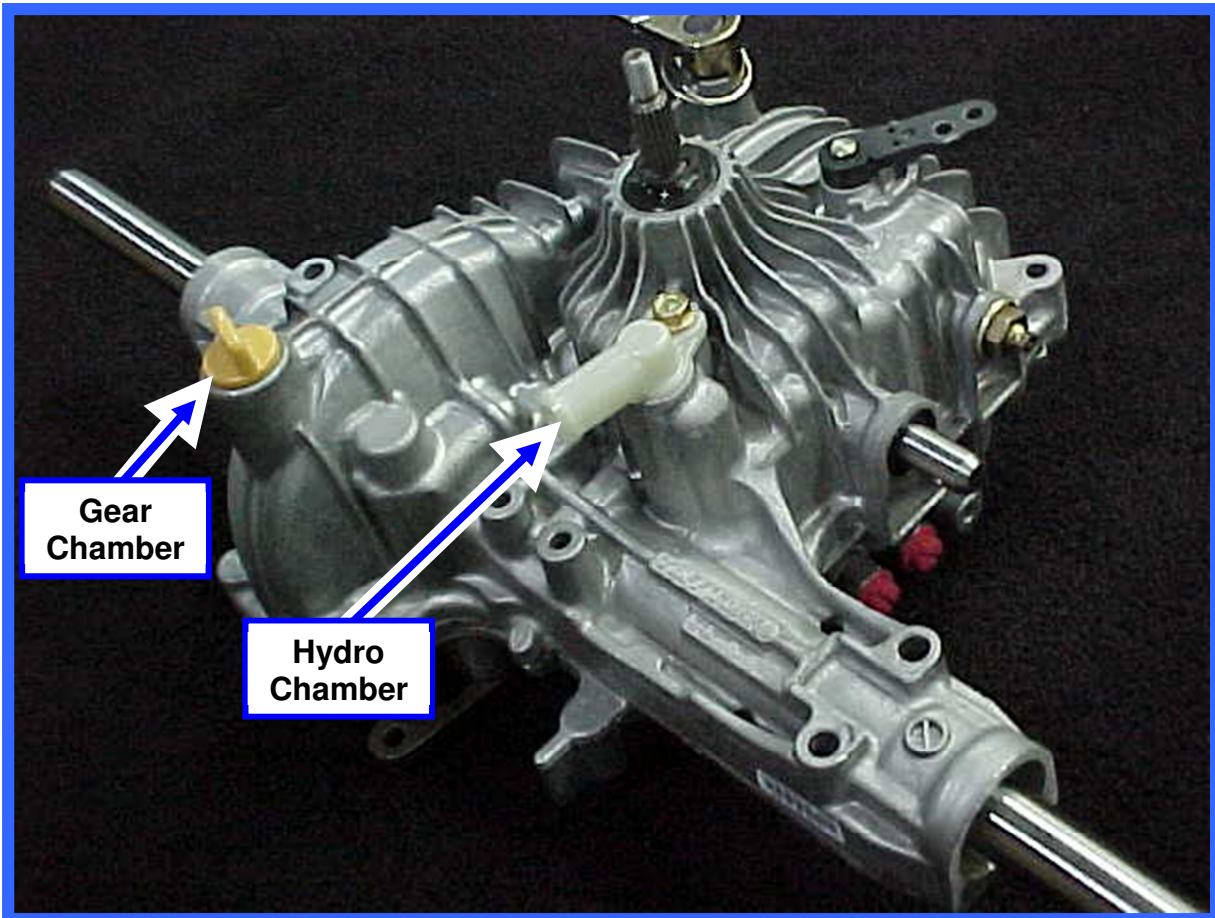


level to FILL LINE usually embossed on side of plastic tank. Finally top off gear chamber and reinstall both caps.

If vehicle is equipped with a K62 the transaxle will need to be purged of air before using. Follow purging guide attached. The K66 equipped with charge pump will self-purge during initial strokes of the control pedal/fender lever.

**Page #2**

**Fig. #2 Oil Fill Locations on Top Side of K62/K66 Case.**





## **PURGING AIR FROM HYDROSTATIC TRANSMISSIONS**

1. Check oil level.
2. Place vehicle's drive axle on jack stands with wheels off floor.
3. Start engine and operate at low idle speed.
4. Repeat opening and closing bypass (tow) valve while alternately depressing forward and reverse pedal(s).
5. When axles start to rotate, increase engine speed.
6. Repeat quick starts and panic stops until transaxle give full response.
7. Remove jack stands while placing vehicle's wheels on floor.
8. Recheck and top-off oil to level indication.