





K46/T40/TL200 TRANSAXLE BYPASS O-RINGS REPLACEMENT PROCEDURE

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Note: Some models may vary. This diagram is intended to provide information for the replacement of the Bypass O-rings only.

Tools Needed


 Hammer


 No. 4 hand punch

 Small O-ring / seal pick tool

 • Grease





 Remove the Roll Pin from the Bypass Arm. Be careful to not damage the Arm or the shaft

 *Note the orientation of the Bypass Arm and Roll Pin.
Remove the Bypass Arm and Roll Pin exposing the O-rings*





-  Use the O-ring pick tool to remove both O-rings. **Note:** *Be careful to not damage the housing or the bypass shaft*
-  Take a clean cloth and wipe the shaft and housing free of debris




 Coat both O-rings with grease before installing onto the shaft

 Install the new O-rings and push them in by hand. See next step for final installation






 Press the O-rings in by hand firmly

 Use the dull or rounded end of the small pick tool to push the O-rings into the housing.

Note: Be careful to not damage the O-rings or the housing



-  Install the Bypass Pin and Arm.
Note: *Retain proper orientation of the Arm*
-  The slit of the Pin should be in the 3 or 9 o'clock position
-  The Pin should also be centered flush on the Arm





The oil should be inspected before placing the transaxle back on the mower




Remove the sealing cap by prying up with a flat screw driver. Also remove the magnet prior to inspection or draining/refilling.

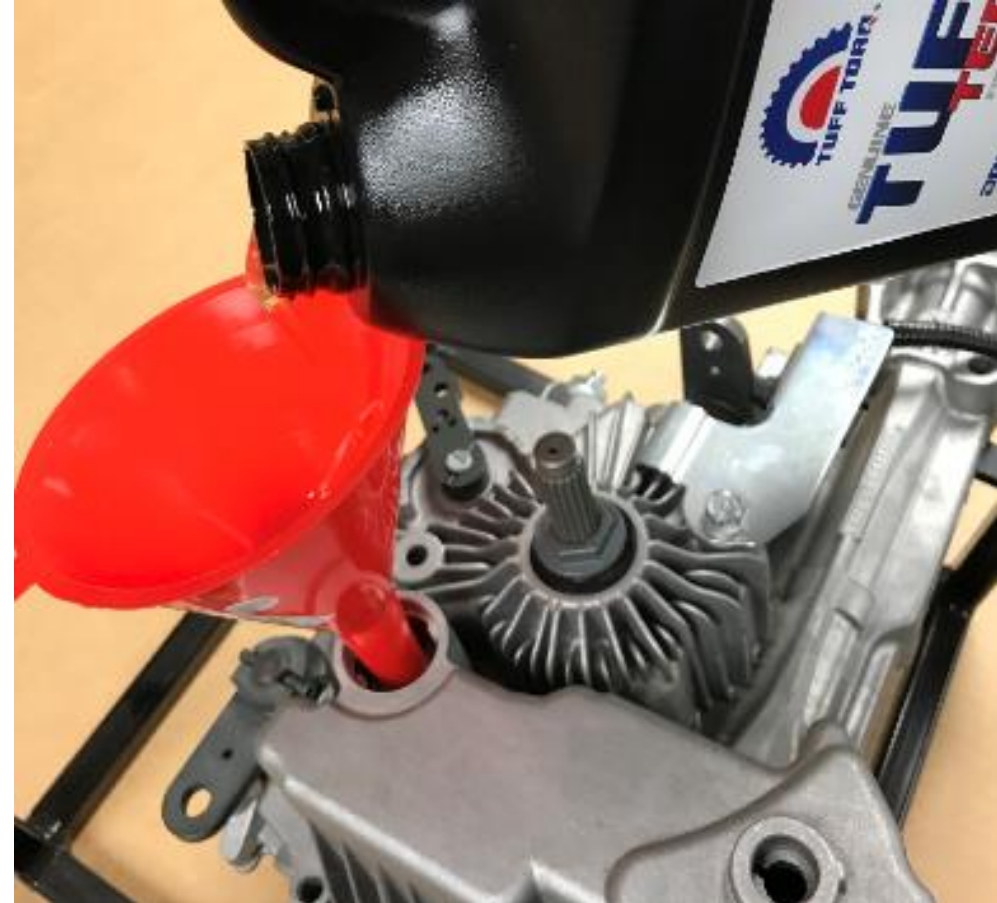
Note: Removing the fan and pulley may also be necessary for oil inspection



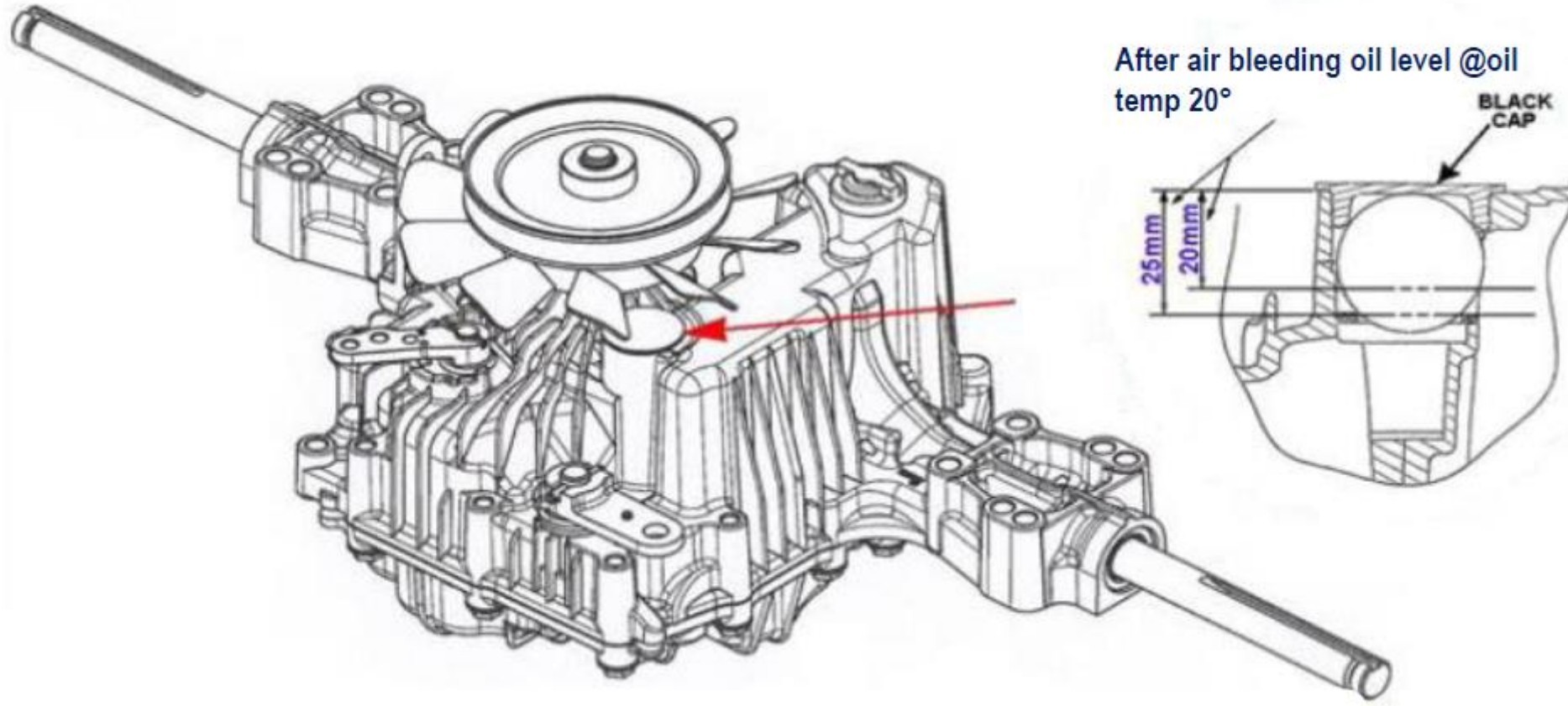
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-  Pour new oil into transaxle through the access port as shown. Use Tuff Tech oil 187Q0899000



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