





K46/T40/TL200 TRANSAXLE BYPASS ARM REPLACEMENT PROCEDURE

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Note: Some models may vary. This diagram is intended to provide information for the replacement of the Bypass Arm only

Tools Needed


 Hammer

 1/8" No. 4 hand punch






 Note orientation of the Bypass Arm and Pin before removal. Drive the Roll Pin from the Bypass Arm. Be careful to not damage the housing or the shaft






 Remove the Bypass Arm and Roll Pin. Wipe the area clean of debris before installing the new Arm



-  Install the detent Roll Pin into the new Bypass Arm
-  The detent side or longer side will face downward towards the housing
-  ***Note: Make sure for proper clearance before installing the new Arm***





-  Install the Bypass Pin and Arm. **Note:** Retain proper orientation of the Arm
-  The slit of the Pin should be in the 3 or 9 o'clock position
-  The Pin should also be centered flush on the Arm



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