





K46/T40/TL200 TRANSAXLE BRAKE ARM REPLACEMENT PROCEDURE

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Note: Some models may vary. This diagram is intended to provide information for the replacement of the Brake arm only.


TOOLS NEEDED

 Hammer


 3/16" Punch (NO.6)




 Remove the Roll Pin from the Brake Arm. Be careful to not damage the shaft or the housing

 Note the orientation of the Brake Arm, Spring and Roll Pin. Remove the Brake Arm and Roll Pin. Remove the Spring and clean the area around the housing with a clean cloth



 Install the detent pin into the new Brake Arm. **Note:** *The pin should be installed flush on the top side of the Brake Arm*



 Follow the next steps for installation of the Spring, new Brake Arm and Roll Pin




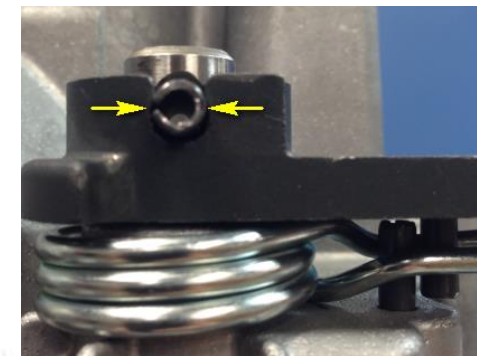


Install the Brake Spring and install the Arm. **Note:** *The placement of the detent pin should be inside the two spring ends*



 Drive the Roll Pin into the arm

 The Roll Pin should also be centered flush on the Arm. **Note:** *The slit on the Roll Pin should be in the 3 or 9 o'clock position (fig.1)*



(fig.1)



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